

JIC Adapter Specifications

Male flared fittings include a conical nose with external threads for clamping.

A flared fitting or tube assembly is tightened against the cone with a swivel nut. By forcing the flare against the cone during the torquing process, the nose cone is slightly deformed and meshes to create a metal to metal seal between the flare and the cone.

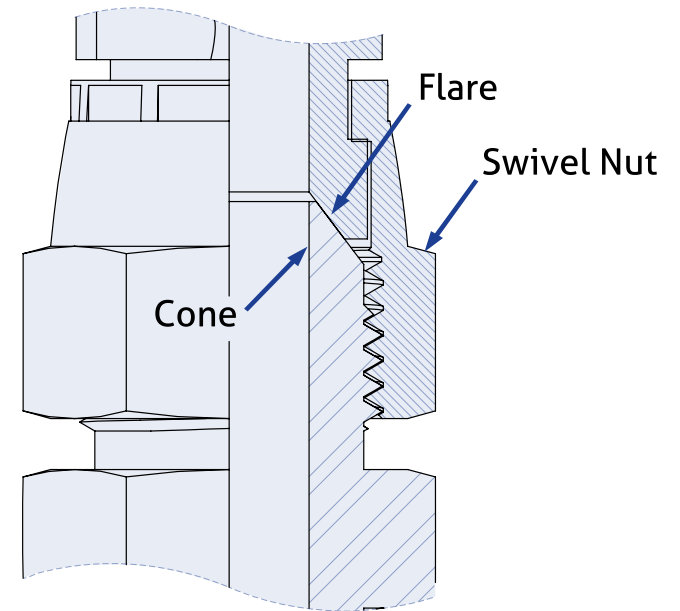


Figure 4: Flare Fitting Assembly

The following table lists the specifications for JIC adapters.

JIC Specifications							
Dash Size	Tube Size	Thread	Working Pressure		Torque		
			Male	Female Swivel Nut	JIC Rigid	JIC Swivel	Bulkhead Locknut
			(psi)	(psi)	(FFWR)	(FFWR)	(ft-lbs) +25% -0%
02	1/8	5/16-24	5000	5000	1/4 - 1/2	2	4
03	3/16	3/8-24	5000	5000	1/4 - 1/2	2	6
04	1/4	7/16-20	5000	4500	1/4 - 1/2	2	10
05	5/16	1/2-20	5000	4000	1/4 - 1/2	2	13
06	3/8	9/16-18	5000	4000	1/4 - 1/2	2	16
08	1/2	3/4-16	4500	4000	1/4 - 1/2	2	27
10	5/8	7/8-14	3500	3000	1/4 - 1/2	1 1/2	32
12	3/4	1-1/16-12	3500	3000	1/4 - 1/2	1 1/2	52
14	7/8	1-3/16-12	3000	2500	1/4 - 1/2	1 1/2	66
16	1	1-5/16-12	3000	2500	1/4 - 1/2	1 1/2	85
20	1 1/4	1-5/8-12	2500	2000	1/4 - 1/2	1	111
24	1 1/2	1-7/8-12	2000	1500	1/4 - 1/2	1	114
32	2	2-1/2-12	1500	1125	1/4 - 1/2	1	162

Values are per SAE J514

Tompkins does not recommend torque wrench installation of flared fittings. If you wish to use torque installation, contact Tompkins Technical Staff.

Table 1 : JIC Specifications