



Technical data

TECHNICAL DATA

Material

Strength

Coating

Heat resistance

L

Spiral length

Tool mount

Tapping

Dia.

Max. Material thickness

Weight

VARIO tapper 7/8" - 9 UNC for through-holes

High strength tool steel for long tool life (64 HRC), special impact wrench-compatible cutting geometries, and a TiAIN (titanium-aluminum-nitride) coating. The insert tools feature low wear and low friction and are heatresistant. As a result, they can be used at high speeds and impact in high strength steel (up to 130 ksi). [Optimally suitable for the following material: unalloyed and alloyed steels of up to 130 ksi, aluminum, and brass.

Product number: 6 31 10 043 01 0

HSS
64 HRC
Titanium Aluminum Nitride (TiAIN)
max. 800°C
4-5/16 [110] in[mm]
1-3/4 [45] in[mm]
VARIO Bit Shaft
7/8" - 9 UNC
3/4 [22.2] in[mm]
1-1/4 [33] in[mm]
0.37 [0.17] lbs[kg]



Application examples







