



VARIO tapper 5/16" - 18 UNC for through-holes

High strength tool steel for long tool life (64 HRC), special impact wrench-compatible cutting geometries, and a TiAlN (titanium-aluminum-nitride) coating. The insert tools feature low wear and low friction and are heat-resistant. As a result, they can be used at high speeds and impact in high strength steel (up to 130 ksi).

|Optimally suitable for the following material: unalloyed and alloyed steels of up to 130 ksi, aluminum, and brass.



Product number: 6 31 10 038 01 0

Technical data

TECHNICAL DATA

Material	HSS
tec_Festigkeit	64 HRC
Coating	Titanium Aluminum Nitride (TiAlN)
Heat resistance	max. 800°C
L	2-5/8 [66] in[mm]
Spiral length	7/8 [22] in[mm]
Tool mount	VARIO Bit Shaft
Tapping	5/16" - 18 UNC
Dia.	1/4 [7.9] in[mm]
Max. Material thickness	1/2 [10] in[mm]



FEIN

Weight

0.07 [0.03] lbs[kg]

Application examples

