



VARIO tapper 5/8" - 11 UNC for through-holes

High strength tool steel for long tool life (64 HRC), special impact wrench-compatible cutting geometries, and a TiAlN (titanium-aluminum-nitride) coating. The insert tools feature low wear and low friction and are heat-resistant. As a result, they can be used at high speeds and impact in high strength steel (up to 130 ksi).

|Optimally suitable for the following material: unalloyed and alloyed steels of up to 130 ksi, aluminum, and brass.

Product number: 6 31 10 030 01 0

Technical data

TECHNICAL DATA

Material	HSS
Strength	64 HRC
Coating	Titanium Aluminum Nitride (TiAlN)
Heat resistance	max. 800°C
L	3-3/4 [95] in[mm]
Spiral length	1-1/4 [32] in[mm]
Tool mount	VARIO Bit Shaft
Tapping	M 16
Max. Material thickness	1-1/4 [32] in[mm]
Weight	0.18 [0.08] lbs[kg]

Application examples

