



VARIO twist drill set

3-piece VARIO twist drill set with the sizes #F, 5/16" and 27/64". High strength tool steel for long tool life (64 HRC), special impact wrench-compatible cutting geometries, and a TiAlN (titanium-aluminum-nitride) coating. The insert tools feature low wear and low friction and are heat-resistant. As a result, they can be used at high speeds and impact in high strength steel (up to 130 ksi).|Optimally suitable for the following material: unalloyed and alloyed steels of up to 130 ksi, aluminum, and brass.

Product number: 6 31 11 051 01 0

Technical data

TECHNICAL DATA

Material

HSS

Strength

64 HRC

Coating

Titanium Aluminum Nitride (TiAlN)

Heat resistance

max. 800°C

Tool mount

VARIO Bit Shaft

Application examples

